



**Dr. Liliانا Rodolfi**  
Dipartimento di Scienze delle  
Produzioni Agroalimentari e  
dell'Ambiente  
Università degli Studi di Firenze  
E-mail: liliانا.rodolfi@unifi.it  
Phone +39 055 457 4006



UNIVERSITÀ  
DEGLI STUDI  
FIRENZE

## LIPID PRODUCTION BY NANNOCHLOROPSIS OCEANICA AT LARGE SCALE: ENERGY BALANCE AND TECHNO-ECONOMIC ANALYSIS

*Liliana Rodolfi<sup>1,2</sup>, Alessia Guccione<sup>1</sup>, Niccolò Bassi<sup>2</sup>, Natascia Biondi<sup>1</sup>, Giacomo Sampietro<sup>2</sup>, Matteo Prussi<sup>3</sup>, David Chiaramonti<sup>3</sup>, Massimo D'Ottavio<sup>4</sup>, Silvio Mangini<sup>4</sup>, Alessandro Piana<sup>4</sup>, Daniele Carlini<sup>4</sup>, Mario R. Tredici<sup>1</sup>*

<sup>1</sup>Department of Agrifood Production and Environmental Sciences, University of Florence, Piazzale delle Cascine 24, 50144 Firenze, Italy; <sup>2</sup>Fotosintetica & Microbiologica S.r.l., via dei Della Robbia 54, 50132 Firenze, Italy; <sup>3</sup>RECORD/CREAR, University of Florence, Viale Morgagni 40, Firenze, Italy; <sup>4</sup>Archimede Ricerche S.r.l., Corso Italia 220, 18033 Camporosso, Imperia, Italy

### Abstract:

Due to the robustness of its cell, the ability to accumulate lipids when subjected to stresses and culture stability, *Nannochloropsis* is one of the most investigated genus for biofuel production. Another important feature of this genus that impacts on the economic viability of the process is its high content of eicosapentaenoic acid (EPA).

In the EU-FP7 projects FUEL4ME and BIOFAT we have thoroughly studied the response of *Nannochloropsis oceanica* to nitrogen depletion. The main objective of our activity in FUEL4ME was to compare in 1-m<sup>2</sup> GWP<sup>®</sup>-III photobioreactors the two-step process (Rodolfi et al. 2009), with the one-step process in which limiting amounts of nitrogen are regularly added to the culture according to the consumption

rate. In BIOFAT the two-step process was applied at large scale: two 250 m<sup>2</sup> GWP<sup>®</sup>-II modules were used to produce the inoculum for two 530 m<sup>2</sup> raceway ponds which were kept under nitrogen replete conditions for optimal growth; the cultures from the ponds were then used to inoculate two 1280 m<sup>2</sup> raceway ponds kept under nitrogen starvation for lipid accumulation. Results showed that, depending on the season and on the modality of nitrogen supply, fatty acid productivity can be higher with the one-step process, although fatty acid content is always higher in the two-step cultivation. The data obtained in the two projects were used for the calculation of NER (Net Energy Ratio) and a techno-economic analysis (TEA) of one plant entirely composed of GWP<sup>®</sup> reactors and one integrated plant composed of GWP<sup>®</sup>

Università degli Studi di Firenze  
Piazza di San Marco, 4, 50121  
Firenze, Italy  
Website: [www.unifi.it](http://www.unifi.it)  
Phone: +39 055 27571

reactors and ponds, both at 1 ha and 100 ha scale.

**About the author:**

MSc degree in 1997 in Tropical and Subtropical Agriculture. PhD in 2001 in Food Biotechnology at the University of Florence with a thesis on "Nannochloropsis: biochemical characterization, mass cultivation and use in aquaculture". Researcher at the University of Florence where she holds a course on Environmental and Applied Microbiology and coordinates researches on photobioreactor development, and on oil and high value products from microalgae. Responsible

of research units in the FP7 projects BIOFAT, FUEL4ME and SPLASH and in the H2020 project NOMORFILM. From 2005 to 2008 member of the Executive Committee of the ISAP, and since 2009 member of the Industrial Committee of the EABA. Co-founder and President of Fotosintetica & Microbiologica S.r.l., spin-off company of the University of Florence.

**Acknowledgement:** This research was co-funded by the EC FP7 projects FUEL4ME (Grant Agreement 308983) and BIOFAT (Grant Agreements 268211)

## CONFERENCE PROGRAM

WEDNESDAY, 14 DECEMBER

**09:00 - 09:10 Opening Session**

**09:10 - 09:40 Key note:**

**EU Perspectives for Algae research beyond 2020**

*Szilvia Bozsoki, European Commission, Directorate-General for Energy*

**09:40 - 11:00 Session 5:**

**Breakout to commercialization: 'Algae Cluster' and other 'Lighthouse' projects**

*Chair: Kyriakos Maniatis, European Commission, Directorate-General for Energy*

FP 7 All-gas project: Demonstration scale under construction

*Zouhayr Arbib, FCC Aqualia, SA, (Spain)*

InteSusAl – The project's history and findings  
*Tom Bradley, Charles Parsons Technology Centre*

Cultivation of *Nannochloropsis oceanica* F&M-M24 and *Tetraselmis suecica* F&M-M33 in the two 0.5-ha BIOFAT Pilot Plants for biofuel production

*Nataschia Biondi – Luis Costa, University of Florence/ A4F (Italy/Portugal)*

The H2020-project Photofuel: Biocatalytic solar fuels for sustainable mobility in Europe  
*Hilke Heinke, Volkswagen (Germany)*

**11:00 - 11:30 Coffee break**

**11:30 - 12:50 Session 6:**

**Value chains in commercialization: EU biorefinery and added-value products**

*Chair: Olivier Lépine, AlgoSource*

Sustainable integrated Algae Biorefinery for the production of bioactive compounds for Agriculture aNd Aquaculture (SABANA)  
*Gabriel Acien, University of Almeria, (Spain)*

Production of specialties for food, aquaculture and non-food applications via multi-product biorefinery of microalgae: Progress of the EU FP7 project MIRACLES  
*Hans Reith, Wageningen University (the Netherlands)*

Submerged Membrane Based Water Recycling & Harvesting for Microalgae Cultivation

*Leen Bastiaens, Flemish Institute of Technological Research (VITO) (Belgium)*

CO2AlgaeFix: Biofixation of CO2 from industrial flue gases by microalgae and its transformation into added-value products  
*Federico G. Witt, AlgaEnergy S.A. (Spain)*

**12:50 - 14:10 Lunch**

**14:10 - 15:30 Session 6 continued**

COST Action ES1408: European Network for Algal-Bioproducts

*Cristina Gonzalez-Fernandez, IMDEA Enegy (Spain)*

Lipid production by *Nannochloropsis oceanica* at large scale: energy balance and techno-economic analysis

*Liliana Rodolfi, University of Florence, (Italy)*

Sustainable PoLymers from Algae Sugars and Hydrocarbons (SPLASH): lessons learned  
*Lolke Sijtsma, Wageningen Food & Biobased Research (the Netherlands)*

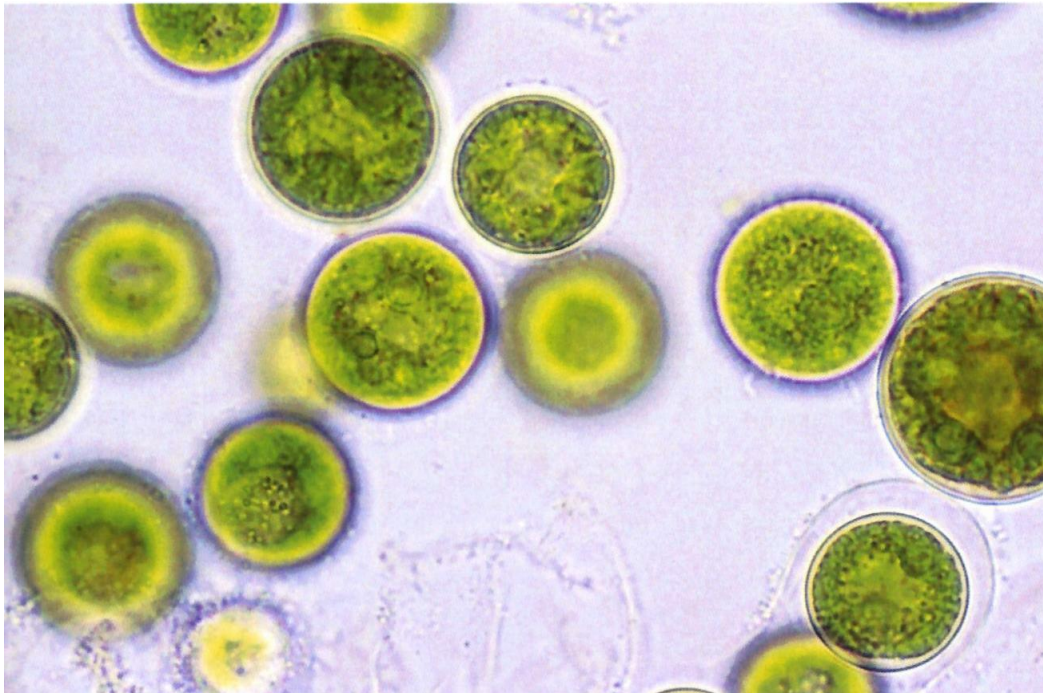
Biobased polyurethanes from microalgae  
*Philip Sellars, University of Warwick (UK)*



**ALGAEUROPE**

13-15 DEC 2016 | MADRID | SPAIN

**BOOK OF ABSTRACTS 2016**



[www.algaeurope.org](http://www.algaeurope.org)



Benelux